

# ShaliPrime PW BT

Synthetic Primer for Bituminous Tapes



STP Limited

## Description

**ShaliPrime PW BT** (formerly known as ShaliTex Primer FD) is an adhesive primer specially designed for PipeWrap BT Tape applications. It provides effective bonding between Pipe and PipeWrap BT Tape. It is applied without heating and produces an effective bond between the surface to be protected and Bituminous Tape wrapped thereon.

## Characteristics

Viscosity @ 30 °C STV 10 MM Cup	15-50 Sec	Drying Time - Touch Dry, Max	60 minutes
Flash Point, °C	>23	Volatile matter- By mass, %, Max	75

## Application

- **ShaliPrime PW BT** is applied as a primer over steel pipelines for providing bond between PipeWrap BT and primed steel pipes.

## Advantages

- Excellent bonding of Bituminous Tape and pipeline surface with improved electrical insulation properties.
- Easy to Apply.
- Economical and cost effective.

## Application Methodology

- Clean the surface free of all foreign matter, dust, oil or grease, specially of chloride contamination.
- Ensure not to apply when temperature is less than 5.
- Blast clean surface of the pipe by shot and grit to a grayish matt appearance to SA 2 ½.
- Apply **ShaliPrime PW BT** at the rate of 0.30 L/m<sup>2</sup> on completely dry surface.

## Health & Safety

- **ShaliPrime Pw BT** is inflammable.
- Use goggles and hand glove during application.
- Clean hands with warm soap water after application.

## Packing

Available in 20 kg & 200 kg drum.

## Storage

Keep in cool and dry place, in air tight containers, under shed, away from heat.

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